

Saroyan Hardwoods

F L O O R I N G

Manufacturer of:

THE PREMIUM SERIES® SOLID HARDWOOD FLOORS
TREESMART® ENGINEERED FLOORS



The Premium Series®

Founded in 1947

From humble beginnings in a small storefront in Los Angeles to our current operations in six facilities across the country, Saroyan has grown with one goal in mind: to manufacture and distribute the finest hardwood products possible. Four generations of family ownership and management have built Saroyan into one of the country's leading and most respected manufacturers of fine, custom-designed hardwood flooring, moulding, and millwork.

Because our name is on the product and our reputation is on the line, we control every aspect of the company's operation. From purchasing and grading the raw materials to millwork and delivery, our commitment to quality and level of service is second to none. Consequently, our reputation for manufacturing excellence and understanding our customer's needs has made us the benchmark of the hardwood manufacturing industry.

Our state-of-the-art plants in California and Kentucky combine traditional woodworking techniques with the latest in proprietary manufacturing technology to produce both our Premium Series® Solid Hardwood

and TreeSmart® Engineered Flooring. Our vast, unrivaled knowledge of the hardwood industry allows us to manufacture any custom floor to exact specifications. Whether it involves exotic species, custom widths or lengths, grades or color requirements, or surface treatments, Saroyan will get the job done.

With the largest and most diverse hardwood inventory of raw materials in the United States, we can accommodate custom projects with a quick turnaround on any job, large or small. In addition, our extensive in-stock programs offer prompt shipment of many flooring and matching moulding products.

Our passion for providing premier hardwood products started four generations ago and is stronger than ever. In today's environment, quality and efficiency work hand in hand and are more critical than ever before. We look forward to earning your business through excellent customer service, dependability, and by supplying the finest materials and products the hardwood industry has to offer.

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Premium Series® Solid Flooring

With our roots in the hardwood lumber business since 1947, the progression into millwork and hardwood flooring was a natural transition. Saroyan has been manufacturing traditional solid hardwood flooring for over half a century and has built a reputation of quality, consistency, and on-time delivery. With these distinctions and almost limitless capabilities, leading architects, designers, and builders across the country have come to rely on Saroyan. It is this comprehensive experience with traditional solid flooring that allows us to bring the same level of premium quality to our TreeSmart® Engineered Floors.

*Thickness measurements stated below are approximate.

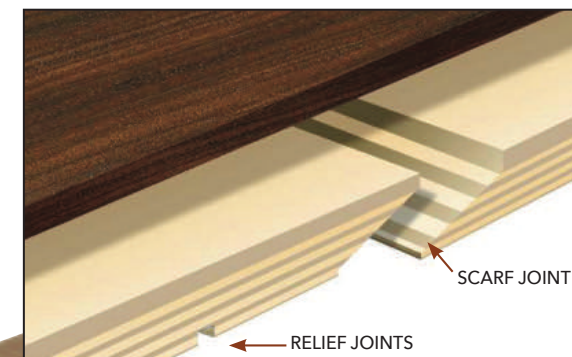
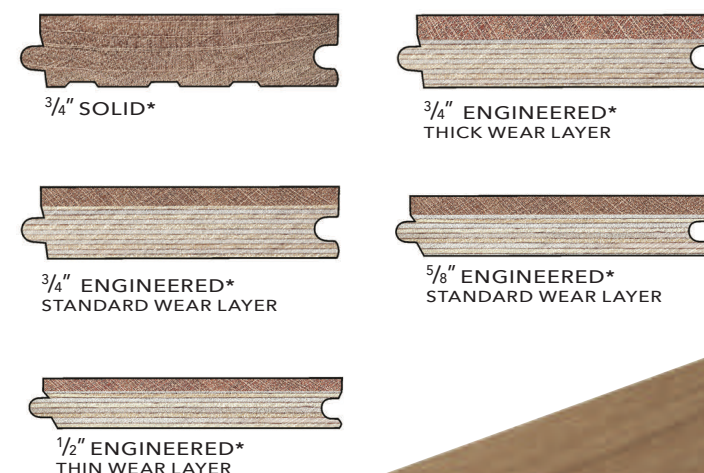
The TreeSmart® Difference

Saroyan's TreeSmart® Engineered Flooring is a perfect replication of a solid wood floor. Our proprietary technology combines a solid sawn hardwood wear layer with its own integrated sub-floor. The advantage is a floor that is ready to install directly onto cured concrete, raised foundations, plywood sub-floors, or over in-floor radiant heating systems.**

With lengths up to 12 feet and widths from 2¼ to 11½ inches, these premium plank size options give TreeSmart® Engineered Flooring the same warmth and beauty of solid wood and the stability and versatility of engineered flooring.

**See our website for warranty and installation limitations.

Saroyan Solid and Engineered



Proprietary scarf joint combined with a 100% premium exterior type 1 birch platform provides strength and stability to TreeSmart™ engineered hardwood flooring.



All our products are
100% CARB 2 Compliant



The mark of
responsible forestry

Rich and luxurious, Saroyan Walnut flooring is a stunning addition to any setting

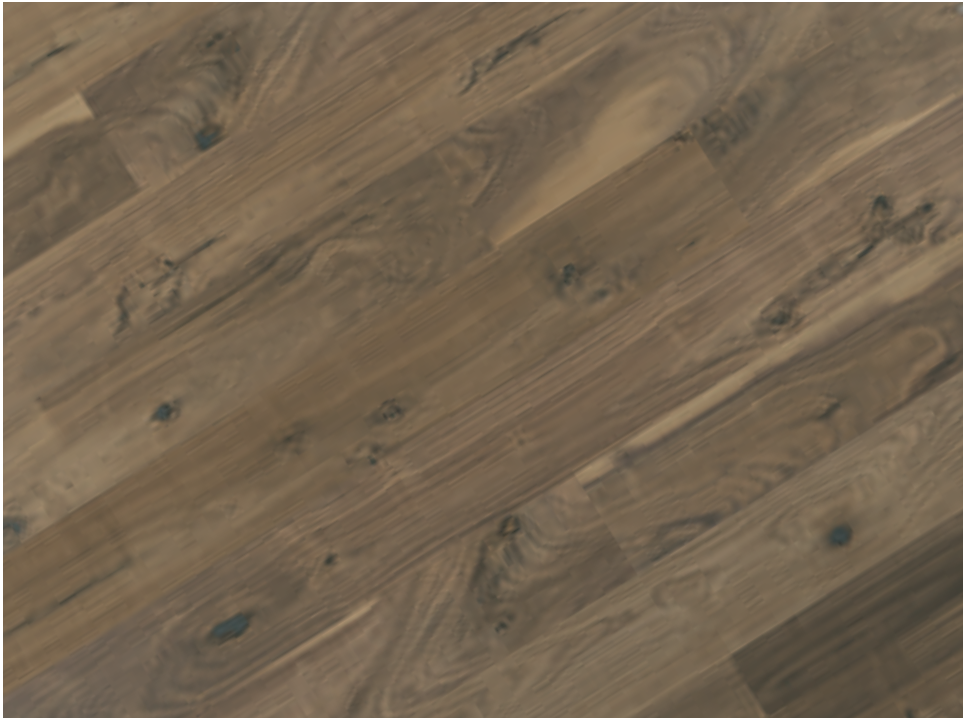
Known as the ‘King of Hardwoods,’ Walnut has long been prized by furniture and cabinetmakers for its dark coloration, rich tones, fine smooth finish, and lustrous depth.

As a moderately dense wood with a blend of colors that are a harmony of sandy brown to dark chocolate, Walnut is a very dimensionally stable and durable material with low expansion and contraction characteristics. Consequently, it is an excellent choice for use in both solid and engineered flooring. Each board of our Walnut floors is hand-selected to meet stringent appearance grading standards.

The result is three distinct grades that will meet any design objective, from select to rustic. Always a stunning addition to any setting, Saroyan Walnut flooring brings warmth and richness to rooms only the ‘King of Hardwoods’ can provide.

Walnut Specifications									
	Solid or Engineered	Thickness*	Widths*	Engineered Wear Layers	Lengths	CARB Phase II Compliant	FSC Certified	Parquet Patterns ¹	Moulding ²
SELECT	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3¼ average, Long 18" to 10 ft., 4½ ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock and custom sizes available
LIGHT RUSTIC/ LIGHT CHARACTER	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3¼ average, Long 18" to 10 ft. or longer, 4½ ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock and custom sizes available
RUSTIC/ CHARACTER	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3¼ average, Long 18" to 10 ft. or longer, 4½ ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock and custom sizes available
CUSTOM	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3¼ average, Long 18" to 10 ft. or longer, 4½ ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock and custom sizes available

* Thickness measurements stated above are approximate.
1 Herringbone, Chevron, standard and custom Parquets
2 Treads, Nosings, Risers, Reducers, Base Boards, Base Shoe & other matching moulding



Select & Better

- The most Consistent and Premium of Standard Grades
- Nearly Free of Knots
- Limited Pin Knots, Twig Knots, and Burl
- Minimum 80% Darker Heartwood
- Maximum 20% Light Sapwood
- Clear Grade available upon request
- Special Color Selections available upon request
- See Product Notice (Back Cover)

Light Rustic/Light Character

- Moderate amount of Knots and Character Markings
- Minimum 75% Darker Heartwood
- Maximum 25% Light Sapwood
- Minimal amount of sound splits or cracks
- Light Rustic/Light Character Grade requires filling
- Open Knots in Engineered Flooring may expose substrate
- Special Color Selections available upon request
- See Product Notice (Back Cover)

Rustic/Character

- Unlimited Knots and Character Markings
- Minimum 70% Darker Heartwood
- Maximum 30% Light Sapwood
- Limited sound splits or cracks
- Rustic Grade requires filling
- Open Knots in Engineered Flooring may expose substrate
- Special Color Selections available upon request
- See Product Notice (Back Cover)

Hickory/Pecan

Bold characteristics and calico coloration command attention in any application

As one of the hardest woods found in North American forests, Hickory/Pecan is one of the most popular and durable species for plank flooring. The high contrast between heartwood and sapwood creates a floor that commands attention in any environment. As the most characteristic hardwood floor available, Hickory/Pecan features inconsistent character marks, cathedrals, and grain patterns that make this hardwood so desirable.

The calico colors range from white sapwood to dark reddish-brown heartwood and can be finished to enhance or subdue the natural, high-contrast coloring. These characteristics make a bold statement, especially when a clear finish is used. Apply a stain and the dramatically contrasting hues come through in a more subtle manner.

Considering its wide visual appeal, Hickory/Pecan is at home in either formal or informal styles. It is perfectly welcome in settings ranging from a beautiful mountain retreat to contemporary urban lofts.

Hickory/Pecan Specifications									
	Solid or Engineered	Thickness*	Widths*	Engineered Wear Layers	Lengths	CARB Phase II Compliant	FSC Certified	Parquet Patterns ¹	Moulding ²
SELECT	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3¼ average, Long 18" to 10 ft. or longer with 5 ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes
LIGHT RUSTIC/ LIGHT CHARACTER	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3¼ average, Long 18" to 10 ft. or longer with 5 ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes
RUSTIC/ CHARACTER	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3¼ average, Long 18" to 10 ft. or longer with 5 ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes
CUSTOM	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3¼ average, Long 18" to 10 ft. or longer with 5 ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes

* Thickness measurements stated above are approximate.
1 Herringbone, Chevron, standard and custom Parquets
2 Treads, Nosings, Risers, Reducers, Base Boards, Base Shoe & other matching moulding



Select & Better

- The most Consistent and Premium of Standard Grades
- Nearly Free of Knots
- Unlimited Mix of Reddish-Brown Heartwood and Light Sapwood
- Limited Pin Knots, Twig Knots, Bird Pecks, and Mineral Streaks
- Special Color Selections available upon request
- See Product Notice (Back Cover)

Light Rustic/Light Character

- Moderate amount of Knots and Character Markings
- Unlimited Mix of Reddish-Brown Heartwood and Light Sapwood
- Minimal amount of sound splits or cracks
- Light Rustic/Light Character Grade requires filling
- Open Knots in Engineered Flooring may expose substrate
- Special Color Selections available upon request
- See Product Notice (Back Cover)

Rustic/Character

- Unlimited amount of Knots and Character Markings
- Unlimited Mix of Reddish-Brown Heartwood and Light Sapwood
- Limited amount of sound splits or cracks
- Rustic/Character Grade requires filling
- Open Knots in Engineered Flooring may expose substrate
- Special Color Selections available upon request
- See Product Notice (Back Cover)

White Oak

(plainsawn)

A timeless American favorite and a floor that will last a lifetime

For elegance and beauty in traditional or contemporary settings, few hardwoods are as versatile as White Oak. This timeless American favorite has graced exquisite floors throughout the world and is prized for its refined grain and durability. Known as the finest of the Oaks, it has graced courtrooms, government buildings, and fine antiques for centuries. It is an excellent flooring material that will allow for a variety of design options.

White Oak features a distinctive closed grain pattern that defines the specie with color that ranges from light, honey colored sapwood to rich golden brown heartwood. White Oak is truly beautiful with a clear finish or can be stained to enhance its unique appearance. Beyond its surface beauty, White Oak is one of the most stable and durable of all the Oaks and is a floor that will last a lifetime.

Plainsawn White Oak Specifications									
	Solid or Engineered	Thickness*	Widths*	Engineered Wear Layers	Lengths	CARB Phase II Compliant	FSC Certified	Parquet Patterns ¹	Moulding ²
SELECT	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3 ¼ average, Long 18" to 10 ft. or longer, 5 ft + average. Custom lengths per customer specifications 80% + heartwood.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes
LIGHT RUSTIC/ LIGHT CHARACTER	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3 ¼ average, Long 18" to 10 ft. or longer, 5 ft + average. Custom lengths per customer specifications 70%+ heartwood.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes
RUSTIC/ CHARACTER	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3 ¼ average, Long 18" to 10 ft. or longer, 5 ft + average. Custom lengths per customer specifications 70%+ heartwood.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes
CUSTOM	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3 ¼ average, Long 18" to 10 ft. or longer, 5 ft + average. Custom lengths per customer specifications.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes

* Thickness measurements stated above are approximate.
1 Herringbone, Chevron, standard and custom Parquets
2 Treads, Nosings, Risers, Reducers, Base Boards, Base Shoe & other matching moulding



Select & Better

- The most Consistent and Premium of Standard Grades
- Nearly Free of Knots
- Limited Pin Knots and Character Markings
- Golden Brown Heartwood with Limited Lighter Sapwood
- Clear Grade available upon request
- See Product Notice (Back Cover)

Light Rustic/Light Character

- Moderate amount of Knots and Character Markings
- Mix of Golden Brown Heartwood with Lighter Sapwood
- Minimal amount of sound splits or cracks
- Light Rustic/Light Character Grade requires filling
- Open Knots in Engineered Flooring may expose substrate
- See Product Notice (Back Cover)

Rustic/Character

- Unlimited amount of Knots and Character Markings
- Mix of Golden Brown Heartwood with Lighter Sapwood
- Minimal amount of sound splits or cracks
- Rustic/Character Grade requires filling
- Open Knots in Engineered Flooring may expose substrate
- See Product Notice (Back Cover)

White Oak
(rift and quartered)

Stable and durable, Rift and Quartersawn
Oak radiates elegance and beauty

As the hardest and most durable of the American Oaks, Rift & Quartersawn White Oak is highly valued for its unique straight grain appearance accented with an abundance of figuring known as “tiger striping.”

Quartersawn is achieved by cutting the lumber at a 90-degree angle to the growth rings of the log. This process results in a dimensionally stable hardwood with very low expansion and contraction characteristics. It is also considerably harder than plainsawn.

These noteworthy qualities have made Rift & Quartersawn White Oak the floor of choice for prestigious homes, palaces, and boardrooms throughout the world.



Quartered White Oak Specifications									
	Solid or Engineered	Thickness*	Widths*	Engineered Wear Layers	Lengths	CARB Phase II Compliant	FSC Certified	Parquet Patterns ¹	Moulding ²
SELECT	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3 ¾ average, Long 18" to 10 ft. or longer, 4 ½ ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes
LIGHT RUSTIC/ LIGHT CHARACTER	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3 ¾ average, Long 18" to 10 ft. or longer, 4 ½ ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes
RUSTIC/ CHARACTER	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3 ¾ average, Long 18" to 10 ft. or longer, 4 ½ ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes
CUSTOM	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3 ¾ average, Long 18" to 10 ft or longer, 4 ½ ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes

* Thickness measurements stated above are approximate.
1 Herringbone, Chevron, standard and custom Parquets
2 Treads, Nosings, Risers, Reducers, Base Boards, Base Shoe & other matching moulding



Select & Better

- The most Consistent and Premium of Standard Grades
- Straight Grain accented with Tiger Stripe Figuring
- Nearly Free of Knots
- Limited Pin Knots and Character Markings
- Golden Brown Heartwood with Limited Lighter Sapwood
- Clear Grade available upon request
- See Product Notice (Back Cover)

Light Rustic/Light Character

- Moderate amount of Knots and Character Markings
- Straight Grain accented with Tiger Stripe Figuring
- Mix of Golden Brown Heartwood with Lighter Sapwood
- Minimal amount of sound splits or cracks
- Light Rustic/Light Character Grade requires filling
- Open Knots in Engineered Flooring may expose substrate
- See Product Notice (Back Cover)

Rustic/Character

- Unlimited amount of Knots and Character Markings
- Straight Grain accented with Tiger Stripe Figuring
- Mix of Golden Brown Heartwood with Lighter Sapwood
- Minimal amount of sound splits or cracks
- Rustic/Character Grade requires filling
- Open Knots in Engineered Flooring may expose substrate
- See Product Notice (Back Cover)

White Oak

(rift only)

White Oak (rift only) - Rare and Exclusive

Rift Only is produced in much the same way as Quartersawn White Oak but is sawn at a slightly different angle to the growth rings of the tree. As a result, Rift Only exhibits less figuring while maintaining the same straight grain appearance as Quartersawn. With its beautiful and desirable uniform appearance, Rift Only White Oak floors are among the most exclusive, premium flooring products available.



Select & Better

- The most Consistent and Premium of Standard Grades
- Straight Grain with limited Light Figuring and Grain Variation

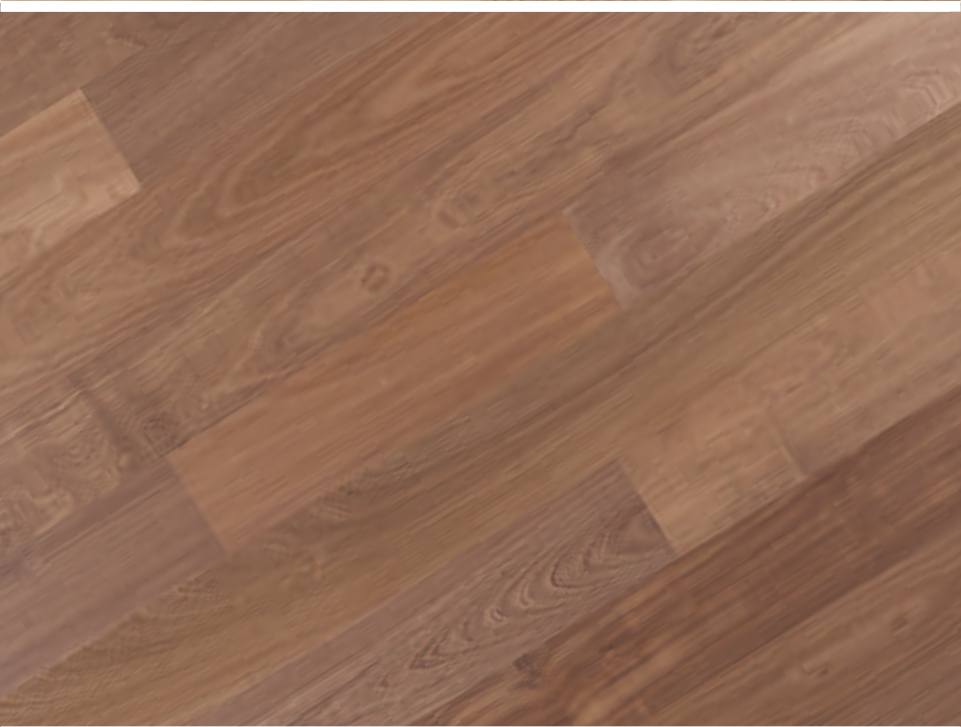
Rift Only White Oak Specifications									
	Solid or Engineered	Thickness*	Widths*	Engineered Wear Layers	Lengths	CARB Phase II Compliant	FSC Certified	Parquet Patterns ¹	Moulding ²
SELECT	Both	1/2", 5/8", 3/4" or custom	2-1/4" – 7"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1' to 8' with 3-1/4" average, Long 18" to 10' and longer with 4 ½ ft+ average. Custom lengths per customer specs.	All engineered products	upon request, subject to availability	Available in solid and engineered	Will contain twig/pin knots only. Limited sap wood.
CUSTOM	Both	1/2", 5/8", 3/4" or custom	2-1/4" – 7"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1' to 8' with 3-1/4" average, Long 18" to 10' and longer with 4 ½ ft+ average. Custom lengths per customer specs.	All engineered products	upon request, subject to availability	Available in solid and engineered	Our only limitations are the lumber yields and your imagination

* Thickness measurements stated above are approximate
2 Treads, Nosings, Risers, Reducers, Base Boards, Base Shoe & other matching moulding
1 Herringbone, Chevron, standard and custom Parquets
3 Expect Normal Grain Variation

Sapele

Sapele Mahogany - An exotic with rich luster

Native to tropical Africa, Sapele Mahogany is a medium textured and moderately dense exotic hardwood that is excellent for wood flooring applications. It features golden to dark reddish brown coloring that is often more consistent than that of other Mahogany species. Sapele features a fine interlocking grain that is sometimes wavy, creating a uniform texture with beautiful natural luster.

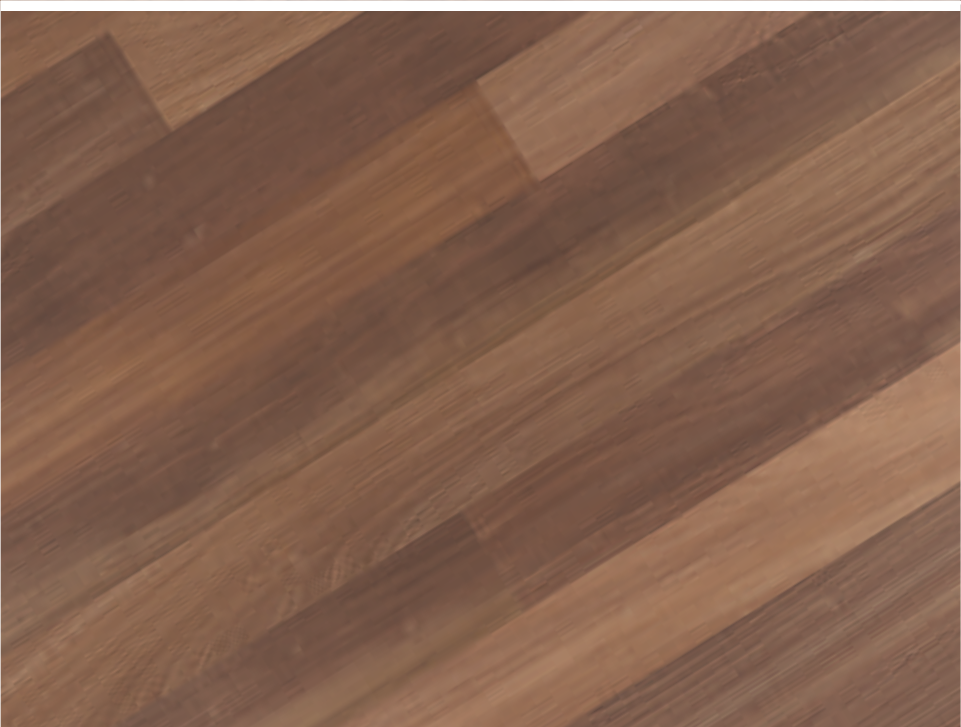


Select Mixed Grain

- The most Consistent and Premium of Standard Grades
- Mix of Plain (Cathedrals) and Vertical Grains
- Golden to Dark Reddish-Brown Color
- Free of Knots and Sapwood
- Limited Pin Knots and Character Markings
- Medium Texture and Moderately Hard
- See Product Notice (Back Cover)

Mixed Grain and Vertical Grain Sapele Specifications									
	Solid or Engineered	Thickness*	Widths*	Engineered Wear Layers	Lengths	CARB Phase II Compliant	FSC Certified	Parquet Patterns ¹	Moulding ²
MIXED GRAIN	Both	1/2", 5/8", 3/4" or custom	2-1/4"- 11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Long 18" to 10 ft. or longer, 6 ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes
VERTICAL GRAIN	Both	1/2", 5/8", 3/4" or custom	2-1/4"- 11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Long 18" to 10 ft. or longer, 6 ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes
CUSTOM	Both	1/2", 5/8", 3/4" or custom	2-1/4"- 11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock & custom sizes

* Thickness measurements stated above are approximate.
1 Herringbone, Chevron, standard and custom Parquets
2 Treads, Nosings, Risers, Reducers, Base Boards, Base Shoe & other matching moulding



Select Vertical Grain

- The most Consistent and Premium of Standard Grades
- Mostly Vertical Grain with Developing Ribbon
- Golden to Dark Reddish-Brown Color
- Free of Knots and Sapwood
- Limited Pin Knots and Character Markings
- Medium Texture and Moderately Hard
- See Product Notice (Back Cover)

Red Oak engineered flooring is one of the most popular choices for hardwood flooring

With Saroyan’s solid and engineered Red Oak flooring, beauty is much more than skin deep. Beautiful, bold grain patterns and subtle, reddish-golden coloration makes Red Oak one of the most popular choices for flooring in the country. It’s harvested from the forests in the Northern and Appalachian regions of the United States known for producing Red Oak with the finest color and texture. Each piece is hand-selected and graded to maximize the inherent character of this beautiful hardwood.

Red Oak features a striking, open grain pattern that enhances cathedrals and provides a variety of high-contrast design possibilities. Open pores in the surface hold color well, offering the ability to create dramatic wood finishes using a variety of stains and other unusual coloration techniques.

The flexibility of this species makes it a perfect choice for any hardwood application. As American as apple pie, this traditional specie has been a standard in distinctive flooring for years.

Plainsawn Red Oak Specifications									
	Solid or Engineered	Thickness*	Widths*	Engineered Wear Layers	Lengths	CARB Phase II Compliant	FSC Certified	Parquet Patterns ¹	Moulding ²
SELECT	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3 3/4" average, Long 18" to 10' and longer with 5 ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock and custom sizes available
LIGHT RUSTIC/ LIGHT CHARACTER	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3 3/4" average, Long 18" to 10 ft. or longer, 5 ft+ average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock and custom sizes available
RUSTIC/ CHARACTER	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3 3/4" average, Long 18" to 10 ft. or longer, 5 ft+ average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock and custom sizes available
CUSTOM	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1 to 8 foot, 3 3/4" average, Long 18" to 10 ft. or longer, 5 ft+ average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock and custom sizes available

* Thickness measurements stated above are approximate.
1 Herringbone, Chevron, standard and custom Parquets
2 Treads, Nosings, Risers, Reducers, Base Boards, Base Shoe & other matching moulding



Select & Better

- The most Consistent and Premium of Standard Grades
- Nearly Free of Knots
- Limited Pin Knots and Character Markings
- Pinkish Red Heartwood with Limited Lighter Sapwood
- Clear Grade available upon request
- See Product Notice (Back Cover)

Light Rustic/Light Character

- Moderate amount of Knots and Character Markings
- Pinkish Red Heartwood with Limited Lighter Sapwood
- Minimal amount of sound splits or cracks
- Light Rustic/Light Character Grade requires filling
- Open Knots in Engineered Flooring may expose substrate
- See Product Notice (Back Cover)

Rustic/Character

- Unlimited amount of Knots and Character Markings
- Pinkish Red Heartwood with Limited Lighter Sapwood
- Minimal amount of sound splits or cracks
- Rustic/Character Grade requires filling
- Open Knots in Engineered Flooring may expose substrate
- See Product Notice (Back Cover)

Traditional and durable, Maple floors add lasting beauty for generations to come

Eastern Hard Maple, with its fine closed grain, is one of the hardest and most durable wood flooring options available. It is known for its light and bright appearance and high contrast coloring, ranging from the nearly uniform white of First Grade to the mix of white and medium reddish-brown tones of Second Grade and Rustic. Each of these grades, with every board carefully hand selected, has a drastically different appearance from the other and offers a wide range of design and finish possibilities.

Harvested entirely from the Northeastern United States, home to the highest quality Maple forests in the country, Hard Maple flooring has a long tradition in the finest homes as well as commercial applications where strength and durability are important. With options for both solid and engineered flooring, Saroyan’s Hard Maple floors will add lasting beauty for generations to come.

Not recommended for dry climates or over radiant heat

Hard Maple Specifications									
	Solid or Engineered	Thickness*	Widths*	Engineered Wear Layers	Lengths	CARB Phase II Compliant	FSC Certified	Parquet Patterns ¹	Moulding ²
1st GRADE	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1' to 8', 3 ¼ average, Long 18" to 10' and longer with 5 ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock and custom sizes available
2nd GRADE	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1' to 8', 3 ¼ average, Long 18" to 10 ft. or longer, 5 ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock and custom sizes available
RUSTIC/ CHARACTER	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1' to 8', 3 ¼ average, Long 18" to 10 ft. or longer, 5 ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock and custom sizes available
CUSTOM	Both	1/2", 5/8", 3/4" or custom	2-1/4"-11-1/2"	1/2" thin 5/8" standard 3/4" standard or heavy	Standard 1' to 8', 3 ¼ average, Long 18" to 10 ft. or longer, 5 ft + average. Custom lengths per customer specs.	All engineered products	Upon request, solid or engineered	Available solid and engineered	Stock and custom sizes available

* Thickness measurements stated above are approximate.
1 Herringbone, Chevron, standard and custom Parquets
2 Treads, Nosings, Risers, Reducers, Base Boards, Base Shoe & other matching moulding



◀ First Grade

- The most Consistent and Premium of Standard Grades
- Nearly all White Sapwood
- Nearly Free of Knots
- Limited Pin Knots and Mineral Streaks
- Clear Grade available upon request
- See Product Notice (Back Cover)



◀ Second Grade

- Moderate amount of Knots and Character Markings
- Unlimited Mix of White Sapwood and Reddish-Brown Heartwood
- Minimal amount of sound splits or cracks
- Second Grade requires filling
- Open Knots in Engineered Flooring may expose substrate
- See Product Notice (Back Cover)



◀ Rustic/Character

- Unlimited amount of Knots and Character Markings
- Unlimited Mix of White Sapwood and Reddish-Brown Heartwood
- Minimal amount of sound splits or cracks
- Rustic/Character Grade requires filling
- Open Knots in Engineered Flooring may expose substrate
- See Product Notice (Back Cover)

Custom Wood Flooring

A beautiful floor begins with beautiful hardwood. With the largest and most diverse inventory of hardwood lumber in the United States, Saroyan manufactures custom wood floors in any wood specie from Alder to Zebrawood. Our worldwide sourcing capabilities, combined with our innovative flooring production, allow for endless design possibilities.

All of our wood floors start with professional graders hand-selecting premium hardwoods, board by board, to meet Saroyan's own exacting standards. Our incredible inventory and millwork capability allows us to produce flooring in thicknesses from $\frac{5}{16}$ " to $1\frac{3}{4}$ ", widths up to $11\frac{1}{2}$ ", and lengths up to 16 feet to meet any architectural specification.

Saroyan also offers a variety of FSC® certified options in many species to satisfy the need for building green. We are proud to have been awarded the FSC® Chain of Custody certification, which supports our belief in responsible and accountable use and reuse of all our natural resources.

Bevels & Edge Treatments

Saroyan offers square edge or any type of bevel or edge treatment desired. Choose from standard options (shown to the right - true to scale) or we can match any custom sample or drawing.

Flooring Accessories

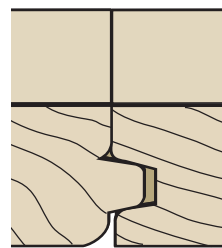
A complete, professional installation is made easy with the industry's largest in-stock program of coordinating treads, risers, nosings, and reducers in up to twenty-six hardwood species. For a partial list of stock profiles and species, please refer to pages 18-19. In addition, Saroyan's in-house custom shop can expertly fabricate to virtually any architectural detail or specification.



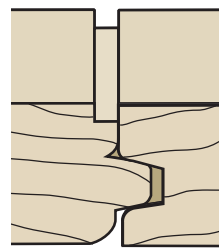
Custom Species



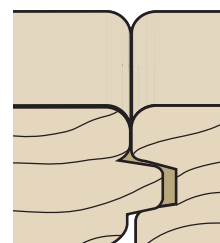
Bevels
&
Edges



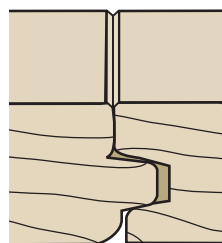
SQUARE EDGE



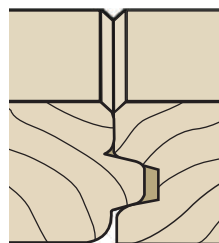
REVEAL EDGE
GAP $\frac{3}{16}$ " wide ($\frac{1}{8}$ " deep)



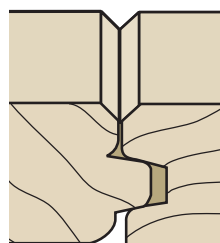
RADIUS EDGE
 $\frac{1}{16}$ " radius ($\frac{1}{8}$ " overall)



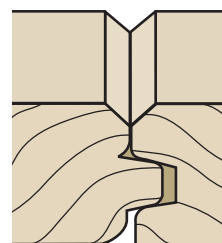
MICRO BEVEL
 $\frac{1}{32}$ "x $\frac{1}{32}$ " bevel ($\frac{1}{16}$ " overall)
V-Groove



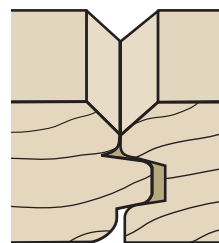
MINI BEVEL
 $\frac{1}{16}$ "x $\frac{1}{16}$ " bevel ($\frac{1}{8}$ " overall)
V-Groove



STANDARD BEVEL
 $\frac{3}{32}$ "x $\frac{3}{32}$ " bevel ($\frac{3}{16}$ " overall)
V-Groove



MEDIUM BEVEL
 $\frac{1}{8}$ "x $\frac{1}{8}$ " bevel ($\frac{1}{4}$ " overall)
V-Groove



LARGE BEVEL
 $\frac{3}{16}$ "x $\frac{3}{16}$ " bevel ($\frac{3}{8}$ " overall)
V-Groove



Flooring Accessories

Woven Woods

Saroyan's patterns are a proud tradition and legacy to old world craftsmanship. High quality, carefully selected hardwoods are precision cut and artfully assembled by hand. All tongue-and-groove construction provides superior performance as well as ease of installation. Our custom program allows for infinite combinations of hardwood species, unique designs, and surface textures in both Solid and Engineered Flooring.

Herringbone

Herringbone is a pattern of rectangles assembled in a distinct arrangement that resembles the bones of a fish, such as a herring. Herringbone floors have rich history as both a traditional floor pattern throughout Europe and in classic American homes. This pattern is also found in many contemporary, modern settings.

Chevron

Chevron refers to a floor with hardwood planks arranged to form continuous V patterns. The ends of each board are usually cut to precisely 45 degrees to allow for the repeat of the V configuration throughout the entire floor. The Chevron pattern, a popular variation of the herringbone, also finds its roots in medieval Europe. Chevron has also become very popular in a variety of newer architectural styles.



Fountainbleau



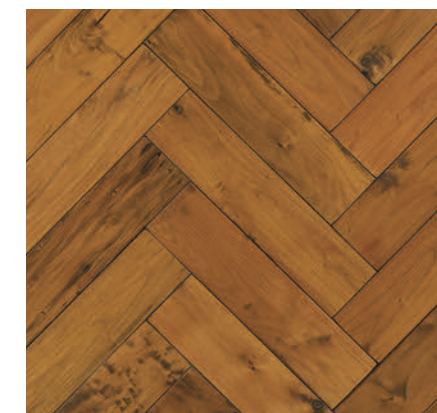
Brittany



Custom Patterns and Species



Bordeaux



Herringbone pattern



Palace



Chevron pattern



Windsor

Accessories

[illegible]

Flooring Accessories: A complete, professional installation is easy with an in-stock program of coordinating treads, risers, nosings, and reducers. In addition, Saroyan also offers the largest Architectural moulding program in the country. Please visit our website to request the 244 page Premium Series® catalog.

[illegible]

Hand Distressing

Thoughtfully recreating Old World methods, our artisans hand craft each individual piece of wood to bring out its own inherent personality and the impression of age. It is this exceptional attention to detail that makes every Saroyan hand distressed floor its own display of natural beauty.

Saroyan's standard hand distressing options range from light, medium, and heavy treatments, or we can custom distress to match virtually any photo or sample.

Circle Sawn

Using proprietary machinery developed in-house, Saroyan is able to add circular saw marks to replicate the look of rough-sawn boards from an early sawmill. Floors can be finished fully textured or easily sanded back to any desired level.

Band Sawn

Band Sawn texture adds straight saw marks across the width of each board to replicate the look of rough-sawn boards from a more modern sawmill. Floors can be finished fully textured or easily sanded back to any desired level.

Skip Sawn

With Saroyan's innovative milling techniques, the original sawmill marks can be maintained, hit or miss, to various degrees.

Wire Brushing

Choose from light, medium, or heavy texturing that enhances the specie's natural wood grain creating a subtle to dramatic weathered appearance.

Hardwood Pegs

For an authentic Old World pegged look, non-structural round and square pegs are available in a variety of wood species. Pegs can be sanded flush or left proud.



Round Pegged



Square Pegged



Light



Medium



Circle Sawn



Band Sawn



Skip Sawn



Wire Brushed

Corporate Headquarters

Saroyan's Corporate Headquarters, located south of Downtown Los Angeles, is the nerve center for Saroyan's many hardwood and millwork operations. This 6-acre facility provides a broad array of hardwood products, finished goods warehousing, and nationwide distribution and sales support.

We also have four other points of distribution in California.



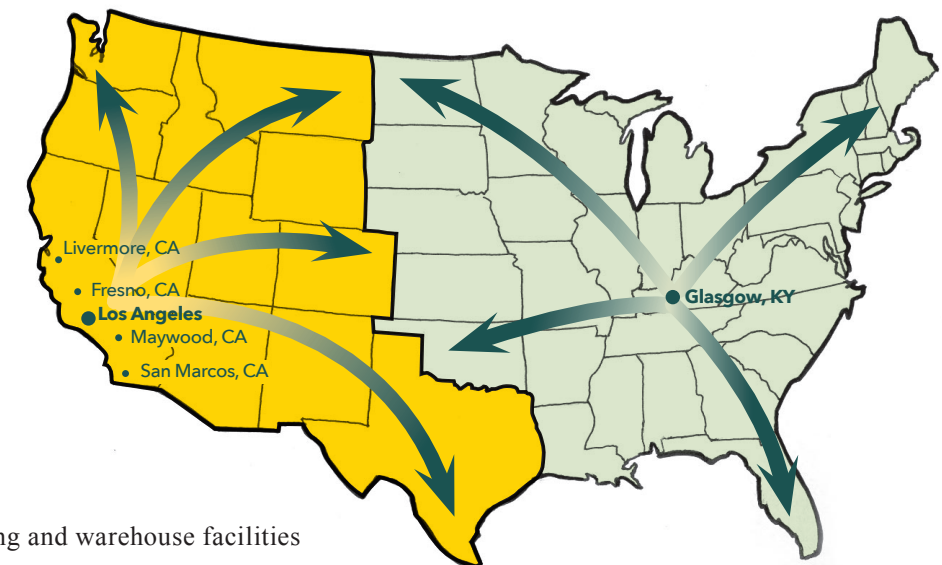
Huntington Park, California

Glasgow, Kentucky

Designed to manufacture the finest solid and engineered hardwood flooring in the country, our 180,000 sqf. facility is located on a 30-acre site in the heart of the Appalachians. This location provides us access to the most diverse, highest quality timber base in North America.



Glasgow, Kentucky



Distribution

With manufacturing and warehouse facilities on both the West Coast and in the heart of the Midwest, we offer prompt and efficient shipping to any point in the nation.

Saroyan is a service-oriented company with both in-house and field representatives who are always available to help you with your particular needs.

As always, our hands-on management style means you will benefit from competent, quality people that have generations of wood working experience to give you the product and service advantage needed in today's competitive marketplace.



PRODUCT NOTICE:

Like a fingerprint, each piece of Premium Series® solid and TreeSmart® engineered flooring is unique. Variations in character markings, color and grain should be expected and appreciated for their inherent beauty. Photos in this catalog and samples provided are for reference and inspiration only. The actual floor character and color will vary.



SAROYAN
Generations of Woodworking Expertise™



TreeSmart® is a Division of Saroyan Lumber Company
Engineered for a Lifetime®

Sales • Manufacturing • Distribution • HQ / Support | Manufacturing • Distribution
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phone: (800) 624-9309 • fax: (323) 589-2028

email: info@saroyanlumber.com • web: www.saroyanlumber.com • www.treesmartflooring.com

See our website for warranty and installations/instructions

FSC® products
available upon request



The mark of
responsible forestry



All our products are
100% CARB 2 Compliant



National
Wood Flooring
Association



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